

MARKED UP VERSION OF CLAIMS WITH MARKING**TO SHOW CHANGES MADE**

1. (Currently Amended) A low friction fabric consisting of comprising a first layer of woven material with an upper and lower identical woven surface attached comprising at least two different types of yarn to a second layer of woven material of the same weave, said second layer having with an upper and lower identical woven surface comprising at least two different types of yarn, said fabric layers being in contact with ~~where the entire~~ said lower surface of said first layer having a weave of a first orientation contacting ~~is in contact with~~ the entire said upper surface of said second layer, said second layer having a weave with a second orientation octagonal to the orientation of the weave of said first layer to reduce the coefficient of friction between the layers and a means of securing said combined layers to third object.

2. (Canceled)

3. (Canceled)

4. (Currently Amended) The low friction fabric of claim 2 ~~where said means 1~~ wherein said fabric is constructed as a sock.

5. (Currently Amended) A low friction fabric ~~consisting of~~ using two different types of yarn to achieve a smooth side and a rough side comprising a first layer of woven polyester fibers with an upper and lower identical woven surface attached to and adjacent a second layer of the same weave

of woven polyester fibers with said second layer having an upper and lower identical surface, where the entire each of said woven layers comprising a weave with a straight yarn in the warp of the weave pattern and a low twist yarn in the weft of the weave pattern, said lower surface of said first layer being in contact with the said upper surface of said second layer and where with the weaves weft yarn of said layers are place oriented at a 90 degree angle to one another, and a means of securing said combined layers to a particular portion of the human body

6. (Canceled)

7. (Currently Amended) The low friction material fabric of claim 5 where wherein the said means said fabric is constructed as a sock.

8. (New) The low friction fabric of claim 1 wherein said fabric is a bandage.

9. (New) The low friction fabric of claim 5 wherein said fabric is a bandage.

10. (New) The low friction fabric of claim 1 wherein said fabric is constructed as a shoe insert.

11. (New) The low friction fabric of claim 5 wherein said fabric is constructed as a shoe insert.

12. (New) A low friction fabric as claimed in claim 5 wherein said woven fabric is an over four under one weave.

13. (New) A low friction fabric as claimed in claim 1 wherein said woven fabric is an over four under one weave.

14. (New) A low friction fabric comprising a first layer of woven polyester fibers having an over four under one weave with an upper and lower surface attached to a second layer of woven polyester fibers having an over four under one weave with an upper and lower surface, each of said layers comprising a straight yarn in the warp of the weave pattern and a low twist yarn in the weft of the weave pattern, said lower surface of said first layer being in contact with said upper surface of said second layer with the weft yarn of said layers being oriented at a 90 degree angle to each another.

15. (New) The low friction fabric of claim 14 wherein the fabric is constructed as a sock.

16. (New) The low friction fabric of claim 14 wherein said fabric is as a bandage.

17. (New) A low friction fabric comprising a first layer of woven material with an upper and lower woven surface attached to a second layer of woven material of the same weave, said second layer having an upper and lower woven surface, said fabric layers being in contact with said lower surface of said first layer having a weave of a first orientation contacting the entire said upper surface of said second layer, said second layer having a weave with a second orientation octagonal to the weave of said first layer to reduce the coefficient of friction between the layers, said fabric is constructed as a shoe insert.